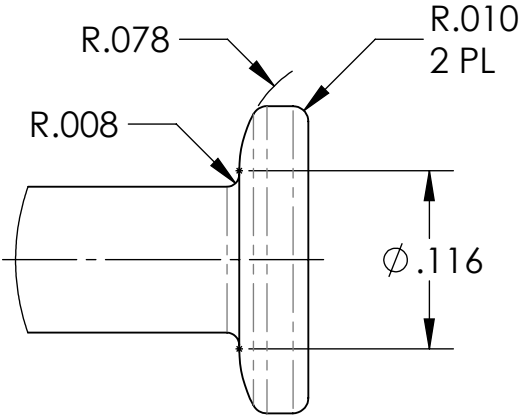


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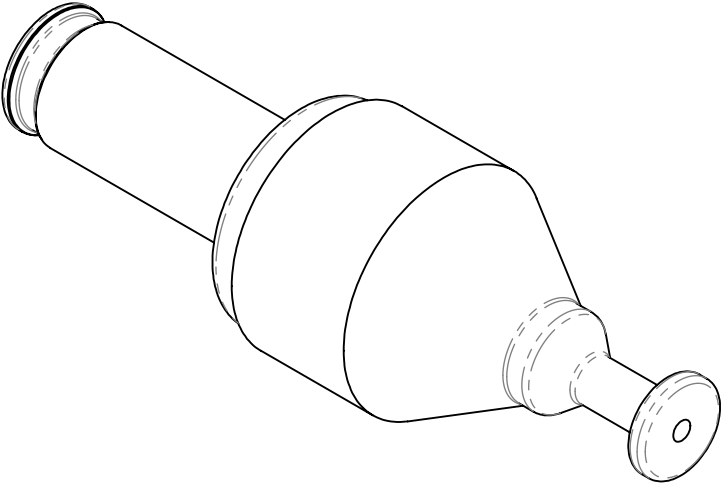
REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
N/C	INITIAL RELEASE	06-04-14	P. BRAVO
A	INCORPORATED ECN 04907	03-25-15	P. BRAVO

NOTES:

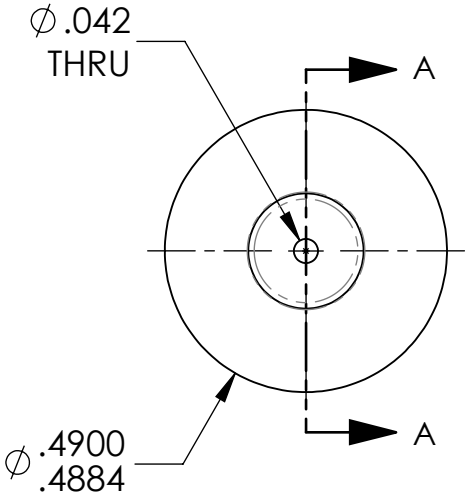
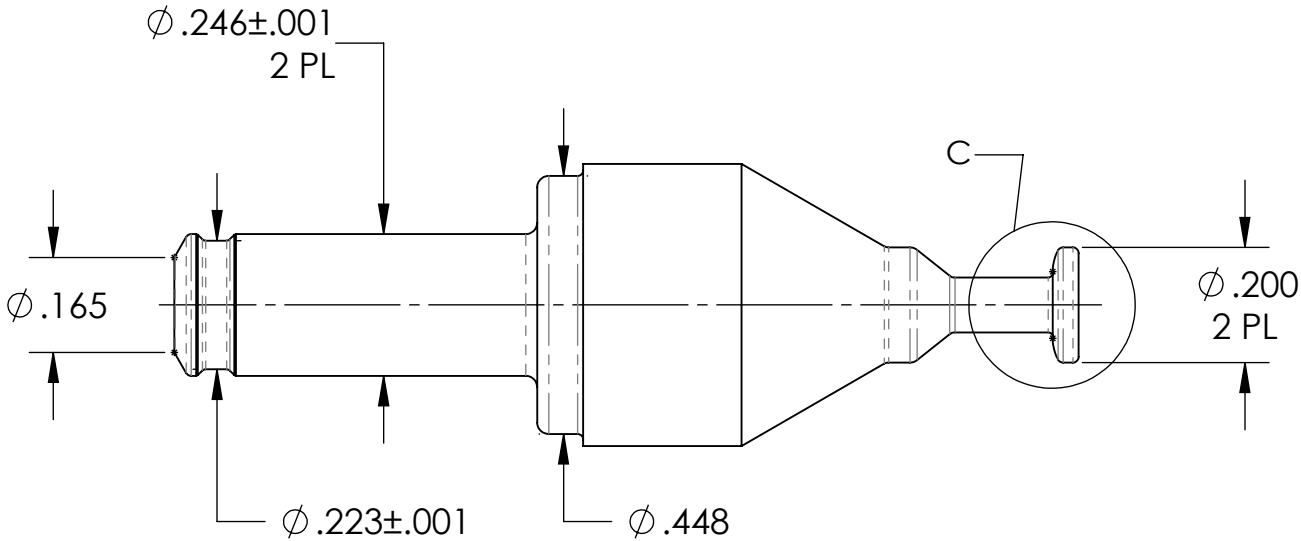
- PA2
1. FINISH: $\sqrt{63}$ MAXIMUM UNLESS OTHERWISE SPECIFIED
ELECTROLESS NICKEL PLATE IAW ASTM B733 TYPE 4/5 SC 2
- PA2
2. MATERIAL: AISI 1215 CARBON STEEL IAW AMS 5010 OR
ASTM A29/A108/A576
3. DEBURR AND BREAK ALL SHARP EDGES
4. IDENTIFY IAW MPP-120
5. DIMENSIONAL LIMITS APPLY AFTER PLATING



DETAIL C



650.8401



PROTOTYPE REVISIONS				
ZONE	REV	DESCRIPTION	DATE	APPROVED
ALL A1-1 C5-1 A5-2	PA1	REMOVED METRIC DIMENSIONS ADDED NOTE 5 DIMENSION WAS $\phi .4900 \pm .0008$ IS $\phi .4884-.4900$ ADDED 90.0° DIMENSION	06/01/2020	T. CROSS
A1-1	PA2	MODIFIED FINISH AND MATERIAL NOTE	06/22/2020	T. CROSS

			1	650.8401	PLUNGER				
			FIND #	PART #	DESCRIPTION	MAT'L	SPEC.		
QTY				PARTS LIST					
NEXT ASSY (S)		ORIGINAL DATE (MO-DA-YR) 06-04-14		<div>APICAL INDUSTRIES</div> <div>2608 TEMPLE HEIGHTS DR.</div> <div>OCEANSIDE, CA. 92056-3512 (760)724-5300</div>					
650.5300		DRAWN BY J. GARDINER						CHECKER P. BRAVO	
		DRAWING APPROVAL P. BRAVO 06-04-14							
		CONTRACT No.							
				PLUNGER					
		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ±.010 3 PLACE DECIMALS ±.005 ANGLES ±.5°		SIZE	CAGE CODE	DWG. NO.	REV.		
				B	07MZ6	650.8400	PA2		
				SCALE NONE		SHEET 1 OF 2			

D



ORIGINAL DATE (MO-DA-YR) 06-04-14		<div>APICAL INDUSTRIES</div> <div>2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA. 92056-3512 (760)724-5300</div> <div>PLUNGER</div>			
DRAWN BY J. GARDINER	CHECKER P. BRAVO				
DRAWING APPROVAL P. BRAVO 06-04-14					
CONTRACT No.					
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ±.010 3 PLACE DECIMALS ±.005 ANGLES ±.5°		SIZE	CAGE CODE	DWG. NO.	REV.
		B	07MZ6	650.8400	PA2
		SCALE NONE			SHEET 2 OF 2